DEPARTURES

Invites You to An Exclusive Adventure

EXCLUSIVE READER EVENT

THE MAJESTY OF INDIA

DECEMBER 5-12, 2014

Experience the magnificent palaces, spellbinding history and stunning beauty of India with **Taj Hotels**, **Resorts and Palaces**.



Join DEPARTURES Editor in Chief Richard David Story on an extraordinary eight-day journey to India, with stays in the most opulent palaces of Taj Hotels, Resorts and Palaces.

You'll explore the magical cities of Mumbai, Jodhpur and Jaipur and be immersed in their history, sights and experiences, including the exquisite palaces of the maharajas. At the same time, you'll relish modern India, a complex and vibrant mix of people and cultures, including a wink at Bollywood, an intimate private dinner party with Mumbai society, diplomats, gallerists and designers, and visits to local bazaars, legendary restaurants and serene, relaxing spas. Expert historians, curators and guides will provide insights throughout the journey.

• Jodhpur

THE MAJESTY OF INDIA

DECEMBER 5-12, 2014

DATE	CITY
December 5	Arrive Mumbai
December 6	Mumbai
December 7	Mumbai > Jodhpur
December 8	Jodhpur
December 9	Jodhpur > Jaipur
December 10	Jaipur
December 11	Jaipur
December 12	Depart Jaipur > Delhi/Mumbai

TRIP HIGHLIGHTS

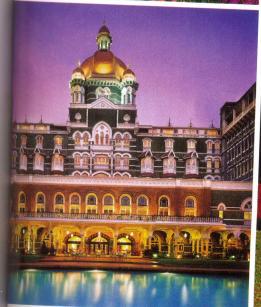
Mumbai India's "City of Dreams"

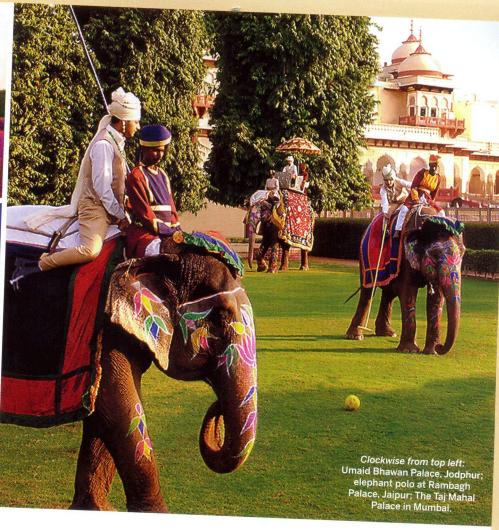
Mumbai is dotted with landmarks, including the Gateway of India, commemorating the visit of King George V; Mani Bhawan, Gandhi's residence when he visited Mumbai; the Jain temples, and many stately buildings erected during the city's colonial English past.

For more than a century, The Taj Mahal Palace Hotel has welcomed global statesmen, royalty, dignitaries and celebrities; with panoramic views over the bay, personal butlers and the best of luxury hospitality.

Mumbai







Jodhpur "Sun City"

You'll stay in the imposing Taj Umaid Bhawan Palace, the last of the great palaces of India and where the current Maharaja still occupies one wing of the building. Perched above the desert, the palace is set amid 26 acres of lush gardens and replete with incomparable luxury, from lavish interiors and a private museum to marbled squash courts and the romantic Jiva Spa.

The ancient capital of Marwar is dominated by the huge and impregnable Mehrangarh Fort, with its palaces exhibiting stunning art and armory. Laid out in 1739 by Maharaja Abhai Singh, the Garden of Chokelao was an extension of the Chokelao Palace.

Jaipur "Pink City"

This state capital was founded by Sawai Jai Singh II in 1727. According to Indian "Vastu Shastra" principles, the city was divided into nine blocks representing the ancient Hindu map of the universe. Ever since Prince Albert's visit in 1853, the old city has been painted pink. Elephants—or a jeep for those otherwise inclined—carry guests to the ancient town of Amber to see the Amer Fort, a blend of Hindu and Muslim architecture with magnificent views of the countryside and town below.

The Taj Rambagh Palace is one of the few places in the world to play a game of elephant polo. Guest rooms that once hosted kings and princes and their guests still evoke the history and grandeur of that time.

TAJ HOTELS, RESORTS AND PALACES With a unique set of iconic properties rooted in history and tradition, Taj Hotels, Resorts and Palaces offers the ultimate in high-end accommodations. For more than 100 years, Taj has satisfied the world's most discerning travelers seeking the most memorable, authentic experiences. For their clients, luxury is a way of life, and each Taj hotel interprets time-honored, gracious hospitality in a modern way with exceptional service and a stunning, idyllic environment. Taj Hotels, Resorts and Palaces offers its guests a peerless hospitality experience through an articulate collection of renowned landmark hotels, grand palaces, safari lodges and luxe resorts—in an exclusive environment which surrounds guests with timeless luxuries, discreet and attentive service. The company operates 125 hotels in 70 destinations in India and around the world. Taj Hotels, Resorts and Palaces is committed to serving its many local communities by furthering education and skills training, particularly among rural populations; preserving Indian art, culture and wildlife, and promoting sustainable, environmentally sound operations.

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Hotels Resorts

DEPARTURES READERS ARE INVITED TO AN EXCLUSIVE ADVENTURE TO INDIA

DECEMBER 5-12, 2014

A country whose past glories now share center stage with a dynamic present, India has long exerted a powerful grip on the Western imagination. This fall, join DEPARTURES, Taj Hotels, Resorts and Palaces, and Greaves Tours, experts in the Indian Subcontinent, on a exquisitely curated journey of exotic experiences, a week that looks back on the majesty of India's past and provides thoughtful insights into its present—as well as visions of its future.



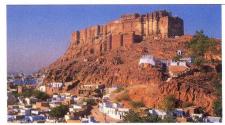
DECEMBER 6, 2014

Mumbai

An Enchanted

Evening

DEPARTURES Editor in Chief Richard David Story will host an al fresco dinner at a private home whose stunning terrace overlooks the city's harbor and the museum. Mix and mingle with an eclectic gathering of Mumbai society and experience a glimpse inside this boisterous yet inscrutable city.



Jodhpur
Desert's Edge

Take a private walking tour of the Mehrangarh Fort, jewel of Rajasthan's second-largest metropolis. Later, take in magnificent views of the Blue City during an intimate dinner on the fort's ramparts with the Maharaja of Jodhpur.



Jaipur
A Royal Welcome

After arrival at the regal Jai Mahal Palace hotel, attend a private talk by acclaimed writer and historian William Dalrymple, whose work includes *White Mughals*. Mr. Dalrymple will share his unique insights on India and its vast and exotic history. Enjoy lunch and drinks, as well as an opportunity to meet local artists, during this exclusive, village-fair-themed session.



Jaipur
The Sporting Life

The Pink City's Rambagh Palace hotel is one of the few places in the world where one can play the unique, unforgettable sport of elephant polo. The juxtaposition of the pachyderms' colossal size with their gentle-yet-playful antics has enchanted guests for centuries. A private reception will be hosted by Raymond Bickson, Managing Director of Taj Hotels, Resorts and Palaces.

BOOK THE EXCLUSIVE ROYAL DEPARTURE WITH GREAVES TOURS NOW.

This 8-day package includes hotel accommodations, special excursions, select meals, transportation in country, transfer and sightseeing, local guide, and entrance fees at monuments. For more detailed information, visit GreavesIndia.com/RoyalDeparture. Contact your travel specialist or call Greaves Tours at 800.318.7801 for additional information, costs and booking details. Visit Tajhotels.Com/RoyalDeparture.